

Date: Wednesday, 18/06/2008 11:20:18 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	DRIVESHAFT TUNNEL KIT
<b>Job Number</b> :	39910		
<b>Estimate Number</b> :	13238		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205765011
<b>This Issue</b> :	18/06/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN D205-765 REV A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38103	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	JUD 08.16.18	<b>Due Date</b> :	11/07/2008
<b>Comment</b> :	Est Rev:A New Issue 08-03-17 JLM Verified By: LL *****MS20427M4 rivets are supplied by customer*****		

Qty: 3 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** Photocopy bluefile & type labels per PPPd205-765 CHG 001

508/08/06

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0	D3648041	Driveshaft Tunnel Assembly
-----	----------	----------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 TUNNEL ASSEMBLY  
 batch 39926

4.0	D36541	Doubler
-----	--------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 DOUBLER  
 batch 39927

5.0	D36821	Gasket
-----	--------	--------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 GASKET  
 batch 39928

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 18/06/2008 11:20:18 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVESHAFT TUNNEL KIT

Job Number: 39910

Part Number: D205765011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3C3A

Bolt



Comment: Qty.: 17.0000 Each(s)/Unit Total : 34.0000 Each(s)

Bolt

batch

M108473

39X

M108521 12X

(3)

7.0

AN960C10

WASHER



Comment: Qty.: 17.0000 EACH(s)/Unit Total : 34.0000 EACH(s)

WASHER

batch

M108473

8/8/06

(3)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/08/06 (43)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

Draft

8/8/06

(3)  
SP

10.0

QC21

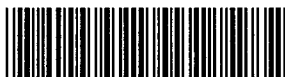
FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

17/08/06/08

Job Completion



4 08-08-06

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

\* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

\*\* PART IS INCLUDED WITH ASSEMBLY ABOVE

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 39910

• COPYRIGHT © 2008 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A

Date: 08.01.14

RECEIVED  
JAN 10 1964  
U.S. DEPT. OF JUSTICE

Date: Wednesday, 18/06/2008 11:20:18 AM  
User: julie.ecocq

# Process Sheet

28

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: DRIVESHAFT TUNNEL KIT
<b>Job Number</b>	: 39910		
<b>Estimate Number</b>	: 13238		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D205765011
<b>This Issue</b>	: 18/06/2008	<b>Drawing Number</b>	: IIN D205-765 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / /	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	: 38103	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 11/07/2008
<b>Checked &amp; Approved By</b>	: <u>JUD 08.6.18</u>	<b>Qty:</b>	2 Um: Each
<b>Comment</b>	: Est Rev:A New Issue 08-03-17 JLM Verified By: LL *****MS20427M4 rivets are supplied by customer*****		

## REFERENCE ONLY

Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0 DC

DOCUMENT CONTROL



JUD 08.6.18



**Comment:** Photocopy bluefile & type labels per PPPd205-765 CHG 001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1  
Pick Packing Kit

3.0

D3648041

Driveshaft Tunnel Assembly



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
TUNNEL ASSEMBLY  
batch \_\_\_\_\_

4.0

D36541

Doubler



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
DOUBLER  
batch \_\_\_\_\_

5.0

D36821

Gasket



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
GASKET  
batch \_\_\_\_\_